

Arnitel[®] PL420–H

TPC–ET

Injection Molding, Heat Stabilized

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES	VALUE		
Melt volume–flow rate	23	cm ³ /10min	ISO 1133
Temperature	230	°C	ISO 1133
Load	2.16	kg	ISO 1133
Molding shrinkage [parallel]	1.6	%	Sim. to ISO 294–4
Molding shrinkage [normal]	1.75	%	Sim. to ISO 294–4
MECHANICAL PROPERTIES	VALUE		
Shore D Hardness (3s)	38	—	ISO 868
Tensile modulus	75	MPa	ISO 527–1/–2
Stress at break	15	MPa	ISO 527–1/–2
Nominal strain at break	275	%	ISO 527–1/–2
Stress at 5% strain	3.5	MPa	ISO 527–1/–2
Stress at 10% strain	6	MPa	ISO 527–1/–2
Stress at 50% strain	9.8	MPa	ISO 527–1/–2
Stress at 100% strain	11	MPa	ISO 527–1/–2
Charpy notched impact strength (+23°C)	N	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (–30°C)	N	kJ/m ²	ISO 179/1eA
Izod notched impact strength (+23°C)	N	kJ/m ²	ISO 180/1A
Izod notched impact strength (–20°C)	N	kJ/m ²	ISO 180/1A
Izod notched impact strength (–30°C)	N	kJ/m ²	ISO 180/1A
Flexural modulus	80	MPa	ISO 178

Property Data

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
MECHANICAL PROPERTIES (DIE CUTTING)	VALUE		
Tear strength (normal)	105	kN/m	ISO 34–1; Method B
Tear strength (parallel)	97	kN/m	ISO 34–1; Method B
THERMAL PROPERTIES	VALUE		
Melting temperature (10°C/min)	220	°C	ISO 11357–1/–3
ELECTRICAL PROPERTIES	VALUE		
Volume resistivity	>1E13	Ohm*m	IEC 62631–3–1
OTHER PROPERTIES	VALUE		
Density	1180	kg/m³	ISO 1183